

FINISHED FILTER ROD DESCRIPTIVE

**IMPLEMENT 11/09/92

STOCKTON STREET
L&M ULTRA LIGHTS 83MM REGULAR FTB - GCC TAR/NICOTINE
BRAND CODE-5440 (GCC)

EFFECTIVE DATE: 11/10/92
GULF COOPERATIVE COUNCIL

APPLIES TO EXPORT FORMULAS: 83 86 87 283 284

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	108.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	27.0	MM	
ROD R.T.D.	:	22.00	IN. H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	5.50	IN. H2O	
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	5.91	GRAMS/100 RODS	1.48 GRAMS/25 RODS
FILTER TOW	:	FT-222 #10(EASTMAN)		05-222-E
	:	FT-222 #10(GELANES)		05-222-C
DENIER PER FILAMENT	:	2.6		
TOTAL DENIER	:	42,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 3500M DEXTER 9326		06-206-A
ANCHOR ADHESIVE	:	UPACO 6732-0		PVA 61-425-A
GLUE APP. FOR ANCH. ADH:	SINGLE GLUE LINE			
LAP ADHESIVE	:	FULLER HM 8229CH		61-428-A
DRY WEIGHT	:	73.91	GRAMS/100 RODS	18.48 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	74.15	GRAMS/100 RODS	18.54 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	80.06	GRAMS/100 RODS	20.02 GRAMS/25 RODS

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REASON FOR CHANGE : ROD/PLUG RTD INCREASED FROM 21.00/5.25" TO
: 22.00/5.50" TO REDUCE TAR DELIVERY.
: WEIGHTS INCREASED. CURRENT ORDERS MUST START-UP
: WITH THE 22.00" RTD. (11/10/92 date for spec-sequence only,
: —implement 11/09/92 w/current orders)
PREPARED BY : J. D. ELLIS PRINTING DATE : 11/06/92
PREPARATION DATE : 11/06/92 PRINTING TIME : 15:14:30

APPROVED BY: E. Roberts

SUPERCEDES SPECIFICATION DATED: 11/09/92